

Pro Industrial™ DTM Acrylic Primer-Finish

B66W00011 White


**SHERWIN
WILLIAMS®**

CHARACTERISTICS

Pro Industrial DTM Acrylic Primer-Finish is an advanced acrylic emulsion, waterborne, corrosion resistant coating for both new construction and industrial applications. It can be used as a primer under most water based topcoats or alone as a primer/topcoat system. It can be used directly over multiple substrates.

Features:

- Flash/Early rust resistant
- Corrosion resistant
- Single component
- Early moisture resistant
- Fast dry
- Interior and exterior use
- Suitable for use in USDA inspected facilities

For use on properly prepared:

Steel, Galvanized & Aluminum, Concrete and Masonry.

Finish: 10-20° @60°

Color: White

Recommended Spreading Rate per coat:

Wet mils: 5.0-10.0

Dry mils: 1.9-3.9

Coverage: 160-328 sq. ft. per gallon

Theoretical Coverage: 625 sq. ft. per gallon @ 1 mil dry

Approximate spreading rates are calculated on volume solids and do not include any application loss.

Note: Brush or roll application may require multiple coats to achieve maximum film thickness and uniformity of appearance.

Drying Schedule @ 6.0 mils wet, @ 50% RH:

Drying, and recoat times are temperature, humidity, and film thickness dependent.

	@55°F	@77°F	@120°F
To touch	1 hour	40 minutes	20 minutes
Tack free	6 hours	4 hours	2 hours
To recoat	8 hours	4 hours	2 hours

Tinting with CCE only: 2 oz. per gallon maximum
Product is not controlled for tint strength.

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V.O.C. (less exempt solvents):

less than 50 grams per litre; 0.42 lbs. per gallon
As per 40 CFR 59.406

Volume Solids: 39 ± 2%

Weight Solids: 51 ± 2%

Weight per Gallon: 10.35 lb

Flash Point: N/A

Shelf Life: 36 months, unopened

COMPLIANCE

As of 04/09/2020, Complies with:

OTC	Yes
OTC Phase II	Yes
SCAQMD	Yes
CARB	Yes
CARB SCM 2007	Yes
Canada	Yes
LEED® v4 & v4.1 Emissions	Yes
LEED® v4 & v4.1 V.O.C.	Yes
EPD-NSF® Certified	Yes
MIR-Manufacturer Inventory	Yes
NSF® Certification	Yes
MPI®	Yes

APPLICATION

Temperature:
minimum 50°F
maximum 120°F
air, surface, and material
At least 5°F above dew point

Relative humidity: 85% maximum
The following is a guide. Changes in pressures and tip sizes may be needed for proper spray characteristics. Always purge spray equipment before use with listed reducer. Any reduction must be compatible with the existing environmental and application conditions.

Reducer: Water

Airless Spray:
Pressure 2000 p.s.i.
Hose 1/4 inch I.D.
Tip .015 - .019 inch
Filter 60 mesh

Conventional Spray:
Gun Binks 95
Fluid Nozzle 66
Air Nozzle 63 PB
Atomization Pressure 60 p.s.i.
Fluid Pressure 25 p.s.i.

Reduction: as needed up to 5% by volume

Brush: Nylon-polyester

Roller Cover: 3/8 inch woven

If specific application equipment is listed above, equivalent equipment may be substituted.

Apply paint at the recommended film thickness and spreading rate as indicated. Application of coating above maximum or below minimum recommended spreading rate may adversely affect coating performance.

Stripe coat crevices, welds, and sharp angles to prevent early failure in these areas. For best results on rusty surfaces, always apply first coat by brush.

When using spray application, use a 50% overlap with each pass of the gun to avoid holidays, bare areas, and pinholes. If necessary, cross spray at a right angle.

No painting should be done immediately after a rain or during foggy weather.

Do not use solvent oil or alkyd topcoats, epoxies or urethanes over **DTM Acrylic Primer-Finish**.

SPECIFICATIONS

Steel:
2 coats Pro Industrial DTM Acrylic Primer-Finish

Steel:
1 coat Pro Industrial DTM Acrylic Primer-Finish
1-2 coats Acceptable Topcoat

Aluminum:
2 coats Pro Industrial DTM Acrylic Primer-Finish

Aluminum:
1 coat Pro Industrial DTM Acrylic Primer-Finish
1-2 coats Acceptable Topcoat

Concrete Block (CMU):
1 coat Pro Industrial Heavy Duty Blockfiller
or Loxon Acrylic Block Surfacers
1-2 coats Pro Industrial DTM Acrylic Primer-Finish

Concrete-Masonry:
1 coat Loxon Concrete & Masonry Primer
or Loxon Conditioner
2 coats Pro Industrial DTM Acrylic Primer-Finish

Drywall:
1 coat ProMar 200 Zero V.O.C. Primer
1-2 coats Pro Industrial DTM Acrylic Primer-Finish

Galvanizing:
2 coats Pro Industrial DTM Acrylic Primer-Finish

Acceptable topcoats:
Architectural Water Based Acrylic Coatings
Metalatex Coating
Pro Industrial Acrylic Coating
Pro Industrial Acrylic Dryfall
Pro Industrial DTM Acrylic
Pro Industrial Multi-Surface Acrylic
Pro Industrial Pre-Catalyzed Epoxy
Pro Industrial Water Based Alkyd Urethane
Pro Industrial Water Based Catalyzed Epoxy

The finishes listed above are representative of the product's use, other finishes may be appropriate.

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SURFACE PREPARATION

WARNING! Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

Do not use hydrocarbon solvents for cleaning.

Remove all surface contamination by washing with an appropriate cleaner, rinse thoroughly and allow to dry. Existing peeled or checked paint should be scraped and sanded to a sound surface. Glossy surfaces should be sanded dull. Stains from water, smoke, ink, pencil, grease, etc. should be sealed with the appropriate primer/sealer. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

Iron & Steel - Minimum surface preparation is Hand Tool Cleaning per SSPC-SP2. Remove all oil and grease from the surface per SSPC-SP1. For better performance, use Commercial Blast Cleaning per SSPC-SP6. Prime the area the same day as cleaned. Self priming

Aluminum - Remove all oil, grease, dirt, oxide and other foreign material per SSPC-SP1. Self priming.

Galvanizing - Allow to weather a minimum of six months prior to coating. Solvent Clean per SSPC-SP1. When weathering is not possible, or the surface has been treated with chromates or silicates, first Solvent Clean per SSPC-SP1 and apply a test patch. Allow paint to dry at least one week before testing adhesion. If adhesion is poor, brush blasting per SSPC-SP16 is necessary to remove these treatments. Rusty galvanizing requires a minimum of Hand Tool Cleaning per SSPC-SP2, prime the area the same day as cleaned. Self priming.

Concrete Block - Surface should be thoroughly clean and dry. Air, material and surface temperatures must be at least 55°F (13°C) before filling. Use Pro industrial Heavy Duty Block Filler or Loxon Acrylic Block Surfacer. The filler must be thoroughly dry before topcoating.

Masonry - All masonry must be free of dirt, oil, grease, loose paint, mortar, masonry dust, etc. Clean per SSPC-SP13 - Nace 6 - ICRI No. 310.2R, CSP 1-3. Poured, troweled, or tilt-up concrete, plaster, mortar, etc. must be thoroughly cured at least 30 days at 75°F. Form release compounds and curing membranes must be removed by brush blasting. Brick must be allowed to weather for one year prior to surface preparation and painting. Prime the area the same day as cleaned. Weathered masonry and soft or porous cement board must be brush blasted or power tool cleaned to remove loosely adhering contamination and to get to a hard, firm surface. Apply one coat Loxon Conditioner, following label recommendations.

Previously Painted Surface - If in sound condition, clean the surface of all foreign material. Smooth, hard or glossy coatings and surfaces should be dulled by abrading the surface. Apply a test area, allowing paint to dry one week before testing adhesion. If adhesion is poor, additional abrasion of the surface and/or removal of the previous coating may be necessary. Retest surface for adhesion. If paint is peeling or badly weathered, clean surface to sound substrate and treat as a new surface as above. Recognize that any surface preparation short of total removal of the old coating may compromise the service length of the system.

SURFACE PREPARATION

Mildew- Prior to attempting to remove mildew, it is always recommended to test any cleaner on a small, inconspicuous area prior to use. Bleach and bleaching type cleaners may damage or discolor existing paint films. Bleach alternative cleaning solutions may be advised.

Mildew may be removed before painting by washing with a solution of 1 part liquid bleach and 3 parts water. Apply the solution and scrub the mildewed area. Allow the solution to remain on the surface for 10 minutes. Rinse thoroughly with water and allow the surface to dry before painting. Wear protective eyewear, waterproof gloves, and protective clothing. Quickly wash off any of the mixture that comes in contact with your skin. Do not add detergents or ammonia to the bleach/water solution.

PERFORMANCE

System Tested: (unless otherwise indicated)

Substrate: Steel

Surface Preparation: SSPC-SP10

Finish: 2 coats Pro Industrial DTM Primer-Finish, 3 mils D.F.T. per coat

Abrasion Resistance:

Method: ASTM D4060, CS17 wheel, 1000 cycles, 1000 mg load
Result: 225 mg loss

Accelerated Weathering:

Method: ASTM D4587, QUV-A, 4,000 hrs
Result: Passes

Adhesion:

Method: ASTM D4541
Result: greater than 500 p.s.i.

Corrosion Weathering:

Method: ASTM D5894, 12 cycles
Result: Rating 10, per ASTM D714 for Blistering. Rating 9 per ASTM D610 for corrosion

Direct Impact Resistance:

Method: ASTM D2794
Result: greater than 140 inch lb.

Dry Heat Resistance:

Method: ASTM D2485
Result: 250°F

Flexibility:

Method: ASTM D522, 1/4 inch mandrel
Result: Pass

Pencil Hardness:

Method: ASTM D3363
Result: H

Salt Fog Resistance:

Method: ASTM B117, 500 hours
Result: Excellent

Moisture Condensation Resistance:

Method: ASTM D4585, 100°F (38°C)
Result: Excellent

Provides performance comparable to products formulated in lieu of federal specification: AA50557 and Paint Specification: SSPC-Paint 23.

SAFETY PRECAUTIONS

Before using, carefully read **CAUTIONS** on label. Refer to the Safety Data Sheets (SDS) before use. **FOR PROFESSIONAL USE ONLY.**

Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.

CLEANUP INFORMATION

Clean spills, splatters, hands and tools immediately after use with soap and warm water. After cleaning, flush spray equipment with compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer's safety recommendations when using solvents.

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